

Arc welding using Schlieren imaging - Flow of protection gas



Shockwave formation in qu



Laser welding – Humping effect



Measurement of fluid jets of diesel engine – Douple-pulse and back-illumination

## Laser light

for high-speed imaging and monitoring

**Freeze** even the fastest terrestrial motion.

**Even for ultra-high-speed** imaging.

**Accurate imaging** of small and/ or fast objects and processes.

**See through heat** and blinding brightness.

Powerful and versatile lighting for high-speed imaging and monitoring.

**Variability** through fiber coupling and pulse generation.



Want to see what you have missed?

Cavitar Ltd is an expert in illumination lasers based on diode laser technology.

We offer versatile products, systems and solutions for end-users of R&D applications and integrators of industrial

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monitoring systems.



# **CAVILUX®** Smart

Laser light for high-speed imaging and monitoring

Welcome to the Invisible World

### **CAVILUX®** Smart System

### For high-speed imaging and monitoring

- > Powerful and versatile pulsed diode laser light source designed for high-speed imaging and monitoring
- Accurate imaging of processes involving extremely small and/or fast objects - without motion blur
- Visualization of hot and bright objects without blinding brightness
- Versatility by varying pulse duration and repetition rate
- > Possibility to generate up to five pulses per one camera exposure
- Changeable illumination optics provides flexibility
- > Efficient lighting of processes even in limited space and hard-to-reach places
- Monochromatic and low-coherence light ensures the best possible image quality - without chromatic aberrations or speckle
- Light is immune to surrounding lighting conditions such as ambient or sunlight, as well as to process vibrations

#### For visualization of various applications:

- > Flows, droplets, sprays and jets
- Schlieren imaging

- Shockwave Ballistics and explosions
  - Materials testing

Industrial webs

Welding

|                | Pulse duration / frequency |                     |
|----------------|----------------------------|---------------------|
| Pulse duration | Normal mode (1)            | High-speed mode (2) |
| * 10 ns        | 30.000 Hz                  | 100.000 Hz          |
| 50 ns          | 6.000 Hz                   | 20.000 Hz           |
| 100 ns         | 3.000 Hz                   | 10.000 Hz           |
| 500 ns         | 600 Hz                     | 2.000 Hz            |
| 1 µs           | 300 Hz                     | 1.000 Hz            |
| 10 μs          | 30 Hz                      | 100 Hz              |

<sup>\*</sup>with reduced output power • (1) duty cycle 0,3 % without time limit • (2) duty cycle 1 % for 10 s

### **CAVILUX® Smart System**

#### Features

#### **CAVILUX Smart System**

Consists of a control unit, laser unit(s), control software and illumination optics

One control unit can drive 1...4 laser units (including CAVILUX HF) and synchronize 1...4 cameras

Can receive or provide 5 V TTL signal for camera synchronization

#### Laser unit(s)

Wavelength options 640 nm (visible) and 810 nm (invisible)

Output power options for

- 640 nm: 200 W and 400 W
- > 810 nm: 300 W and 500 W

Laser class 3B or 4 (depending on output power and wavelength)



#### Variability through generation of pulses and pulse patterns

Pulse duration 10 ns ... 10 µs

Duty cycle 1 ‰ for max 10 s (also ultra-high-speed mode available)

Continuous mode with 0,3 ‰ duty cycle

Generation of single pulses or bursts of pulses (max 5 pulses / bursts) at high repetition rate

Stand-alone operation

#### Versatility through changeable fiber optic illumination

Adjustable illumination with lens (standard solution)

Direct illumination from fiber optics

Uniform back-illumination (e.g. shadow imaging)

Line profile illumination (e.g. flow, welding)

Light sheet illumination

### CAVILUX® Smart UHS System

## For ultra-high-speed imaging

- > Excellent for ultra-high-speed imaging
- Accurate imaging of processes involving extremely small and/or fast objects - without motion blur
- Visualization of hot and bright objects without blinding brightness
- Versatility by varying pulse duration and repetition rate
- Changeable illumination optics provides flexibility
- > Efficient lighting of processes even in limited space and hard-to-reach places
- Monochromatic and low-coherence light ensures the best possible image quality - without chromatic aberrations or speckle
- > Light is immune to surrounding lighting conditions such as ambient or sunlight, as well as to process vibrations

#### For visualization of various applications:

Shockwave

Materials testing

Schlieren imaging

- Ballistics and explosions
- > Flows, droplets, sprays and jets

| Pulse duration / frequency |                 |  |
|----------------------------|-----------------|--|
| Pulse duration             | Normal mode (1) | Ultra-high-speed mode up to 10 MHz (2) |
| * 10 ns                    | 30.000 Hz       | 2.000 pulses                           |
| 50 ns                      | 6.000 Hz        | 600 pulses                             |
| 100 ns                     | 3.000 Hz        | 300 pulses                             |
| 500 ns                     | 600 Hz          | 60 pulses                              |
| 1 μs                       | 300 Hz          | 30 pulses                              |
| 10 μs                      | 30 Hz           | 3 pulses                               |

<sup>\*</sup> with reduced output power • (1) duty cycle 0,03 ‰ without time limit • (2) duty cycle 99% for 30 µs cumulative laser active time

### CAVILUX® Smart UHS System

### Features

#### **CAVILUX Smart UHS System**

Consists of a control unit, laser unit and illumination optics

One control unit can drive 1 laser unit

Camera synchronization with 5 V TTL signals

#### Laser unit

Wavelength options 640 nm (visible) and 810 nm (invisible)

Output power options for

- 640 nm: 200 W and 400 W
- 810 nm: 300 W and 500 W

Laser class 3B or 4 (depending on output power, wavelength)



#### Variability through generation of pulses and pulse patterns

Pulse duration 10 ns ... 150 ns with 10 ns steps or up to 30 µs following sync pulse duration

Duty cycle 99 % for max 30 µs cumulative laser active time

Continuous mode with 0,3 % duty cycle

Stand-alone operation

#### Versatility through changeable fiber optic illumination

Adjustable illumination with lens (standard solution)

Direct illumination from fiber optics

Uniform back-illumination (e.g. shadow imaging)

Line profile illumination (e.g. flow, welding)

Light sheet illumination